

**SHALIMAR<sup>®</sup>**

***JUMBO BAGS/FIBC***

**VALUE**  
**QUALITY**  
**RESOURCEFUL**



## About Us

Been the hallmark in making quality products 'Supertex Woven Industries' (a unit of Shalimar Group) has become a trend setter in exporting quality FIBC'S to USA, EUROPE and across the globe.

The efforts and focus has always been to produce high quality custom made FIBC . While quality has been our motto, quality production requires high level of hygiene and cleanliness which has always been the practice of the company.

With efficient, skilled and trained human workforce and latest technologies the company is always committed to bring its best to cater customer requirements along with offering after sales support to assist our customers in all the ways to meet the end user satisfaction.

Self belief, building on our strengths and uncompromising high quality philosophy right from the top management to the executive level has led us to the growth of Shalimar Group from a small company to a world wide renowned company in a span of three decades.

### Our Mission

To be recognised as one of the best brands in the field of plastic packaging by delivering quality products & services at best price.

### Our Vision

To constantly innovate and develop products that add convenience, are economical and cater to the changing needs of the end user.

### Our Strengths

- Widest range of Products possible.
- World class manufacturing facilities.
- Reliable & consistent product quality.
- Good Manufacturing practices.

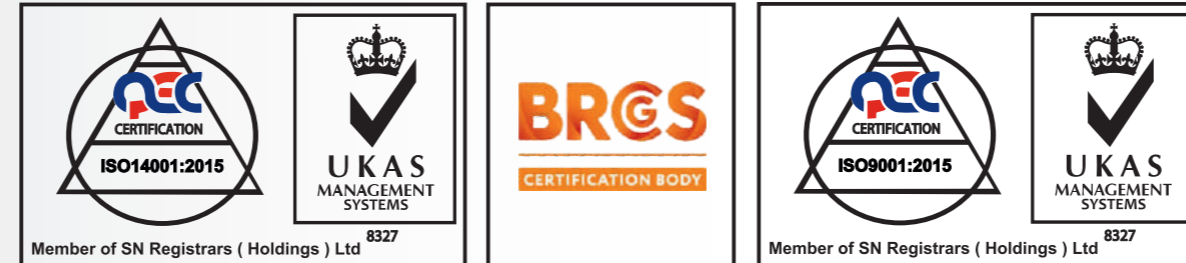
### Our Business Philosophy

At Shalimar Group commitment plays an essential role in the day-to-day activities and Business decisions.

We stay committed to :

- Using the best raw materials, latest technology & processes.
- Innovations to cater ever changing market requirements by adopting policy of adaptation consistently and continuously.
- Developing products of consistent high quality.
- Providing the best possible services
- Ethical human resource practices and abiding to governmental labour laws.
- Being eco-friendly and conserving energy.
- Abiding to government environmental laws

## Manufacturing Facility





## Tape Plant



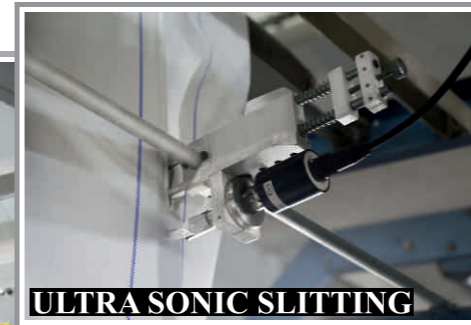
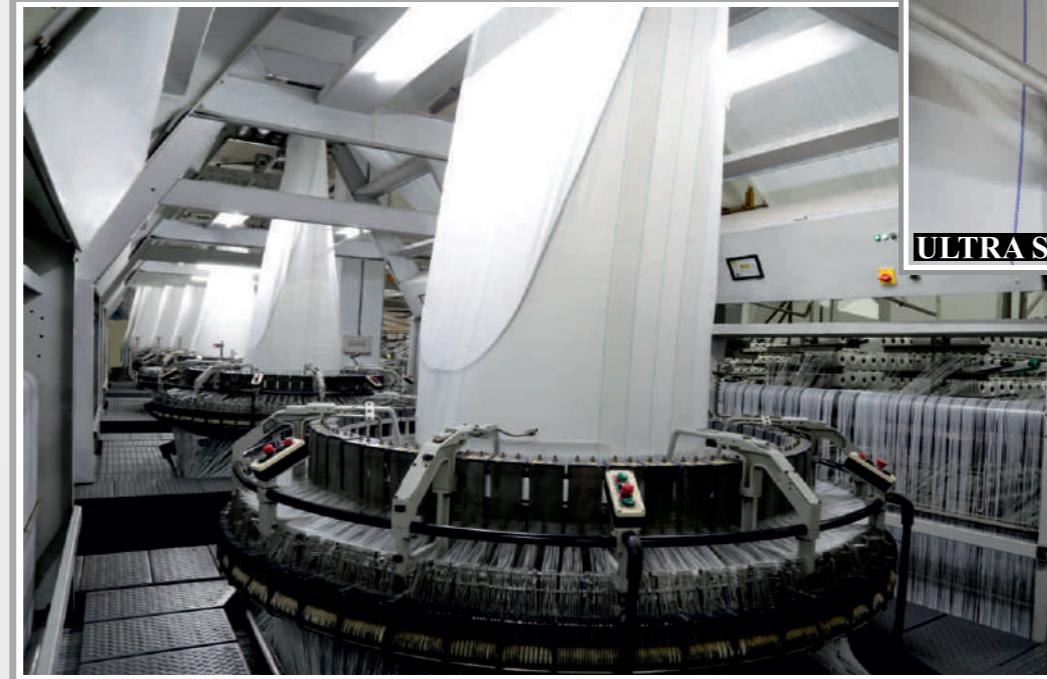
**Our Lohia make tape plant is one the best tape plant available. It is completely automated and equipped with latest technology. The plant is also attached with a fabrilitting machine which eables us to make all the possible denier of tapes as well as fabrilited tapes.**





## Loom Department

### □ Circular Loom



**ULTRA SONIC SLITTING**

Ultra sonic centre sealing devices are installed in all our looms. These slithers cut & seal the fabric at the same time. It gives a clean cut and seal both the edges which eliminates the problem of fraying of tapes.

We make tubular fabric on our 8 shuttle looms by Lohia, these looms are designed for specially making higher GSM fabric best suited for quality Fibre's

### □ Flat Loom



We boat 40 Sulzer loom which are engaged in making various types of fine quality fabric. The quality of weave of flat loom is unparalleled.

## Lamination



**Our lamination machine is well maintained and equipped with the latest modern technology which enables us to control the even lamination of the fabric and the bonding is inseparable.**





## Manufacturing Facility

### □ Needle Loom



These are latest high speed and efficient needle looms with 4 heads which can make webbing and ties from 10mm to 100mm. It also makes webbing with conductive tapes for C type bags.

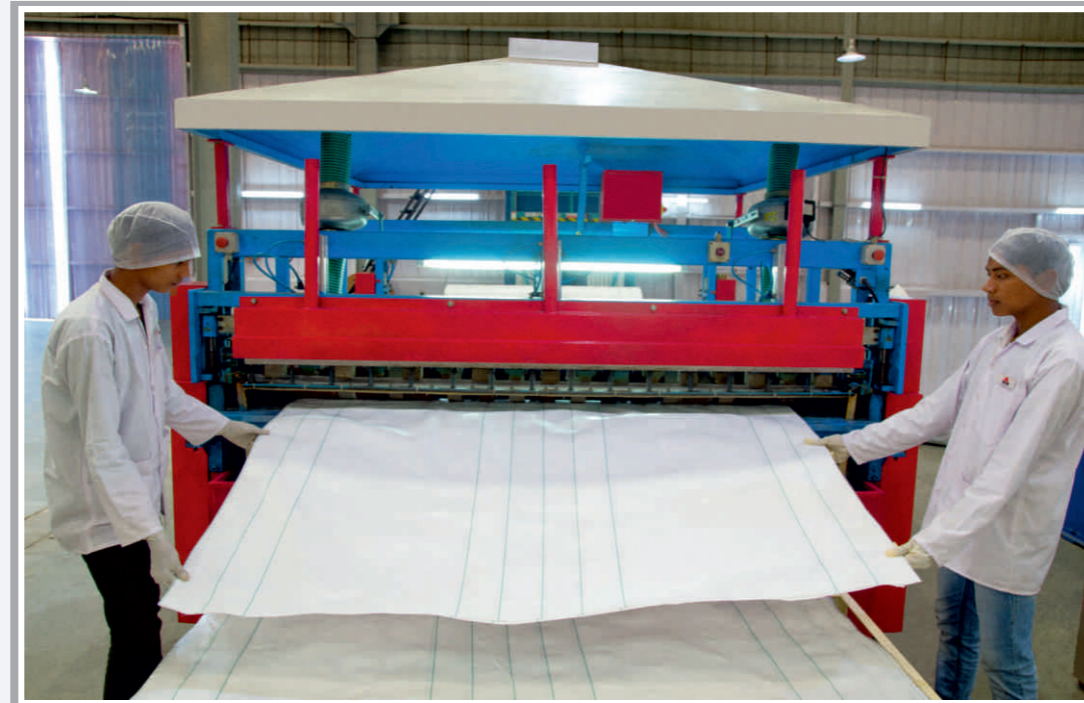
### □ Twisting Machine



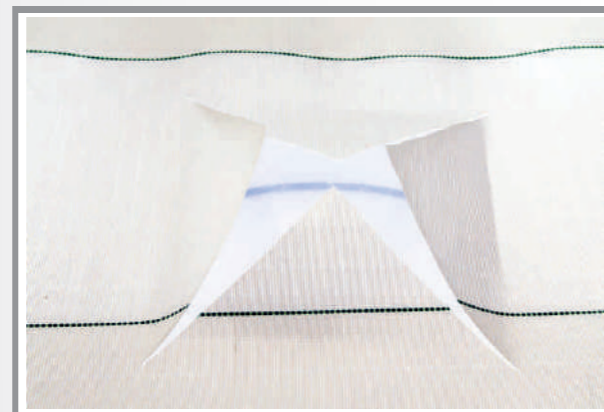
We are equipped with our own yarn (tape) twisting machine which can cater to all the needs of the stitching yarns that would be required for Fibre

## Cutting Department

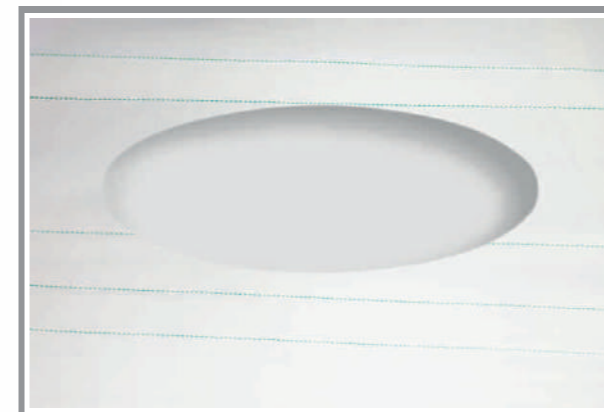
### □ Fabric Cutting Machine



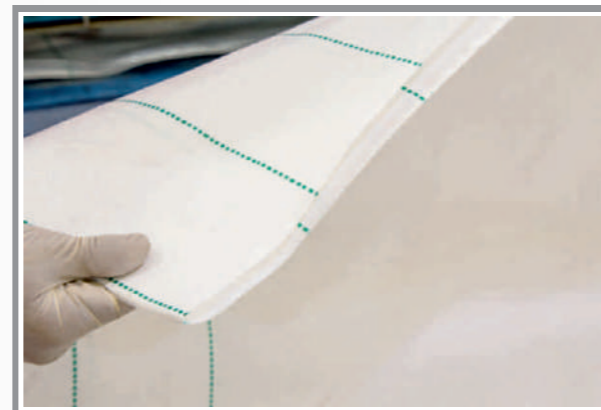
This is 2.5 meter wide automatic (Hot Knife) cutting machine with auto O-Cut or X-Cut attachment, suitable for both circular and flat fabric it cuts the perfect size and edges are heat sealed which eliminates any chances of fraying of tapes.



**X- Cut**



**O- Cut**

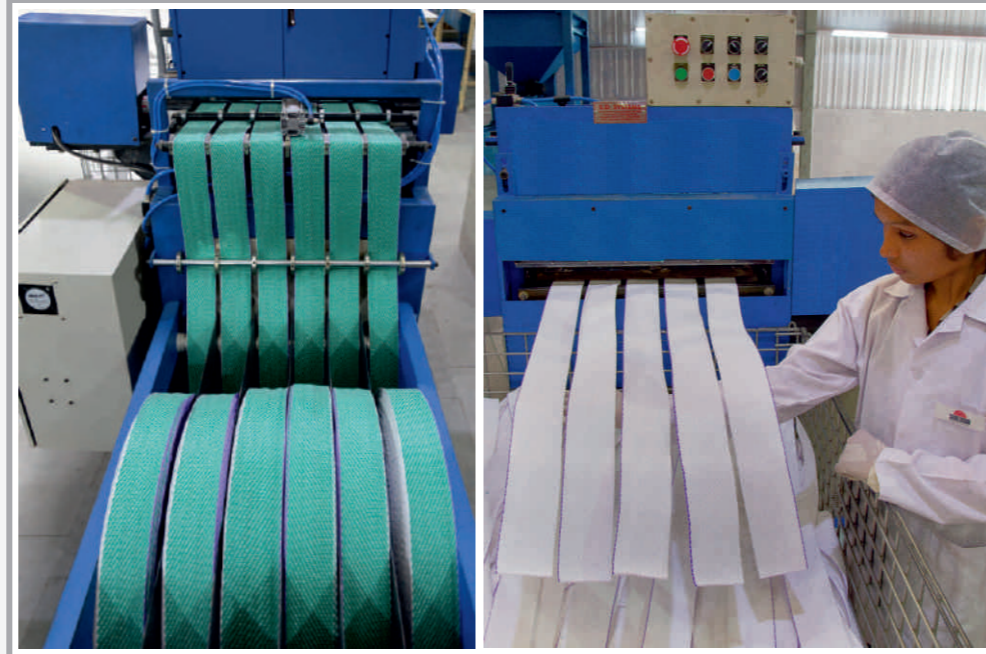


**Clean Cut**



## Cutting Department

### □ Webbing / Belt Cutting Machine



Our automatic loop cutting machines cuts the loops in perfect sizes as well as spot marking each belt which makes it easy for the stitchers at the time of sewing. Also it heat seals the edges of the belt completely to avoid fraying of tapes.

## Printing Department



Our latest printing machine enables us to print 4 colour 2.5 meter length and 2 meter wide FIBC with ease as the machine is well equipped with all the auto feeding and drying arrangement for flawless printing.



## Finishing Department

### □ Stitching Machines



Our loop attachment machines JUKI is the worlds best sewing machine available for this operation, the loops attached can withstand load up to 2500 Kgs. Our skilled stitchers ensure perfection at all times.



Heracle



These Double Needle machines functions with two needles at the same time increasing the seam strength also saving time & energy.

### □ Production Line



## Finishing Department

### □ Production Line

Quality is our first and foremost focus at our production level. We boast highly experienced supervisors who maintain a positive work flow with proper hygiene and cleanliness. All our stitchers work with complete dedication on each bag manufactured. All the bags in production are stacked on beds and floor discipline is strictly maintained.



### □ Online bag Inspection ( Level -1)





## Finishing Department

### □ Bag Cleaning

We practice dual cleaning process for all our bags. They are first cleaned in the dual suction bag cleaning system from inside. An ironised air is blow into the bags with full force so that all the dusts attracted with the static energy is also blow away.



We also vacuum clean all our bags from outside and leave minimum chance for any kind of contamination inside or outside.

## Finishing Department

### □ Bag Folding



We promote women empowerment, around 50% of our works force is women's. Packing is a important area as all the bags have to be carefully checked and folded. We mainly have ladies staff in this department as they are highly efficient with their work.

### □ Bag Inspection (Level -2)



Thorough inspection is carried out for all the bags in our checking and quality controls department by fully trained personnel who check the bags in and out matching each and every specification of the bags. Which in turn enable us to ship error free bags to our valued customers.



## Finishing Department

### □ Baling & Warehousing

High-pressure hydraulic food grade bale press that enables us to pack the bags into uniform flat top bales. The polypropylene surface helps in avoiding the wear and tear of the bags while applying pressure and also helps in avoiding contamination on the fabric surface that come in contact. These machines are also equipped with electronic counters for error free counting.



These bales are completely stretch-wrapped and covered from all sides. They are then secured by ropes on the certified wooden pallets absolutely flat from top which makes it easy to stack one bale on another.



Our warehouse is well organised, we use metal pallet racks to store our bales in a clean and moisture free environment. Organised warehouse make it very easy to identify and load the correct bales at the time of dispatch.

# Certifications

**ISOQAR**  
Alcumus

### Certificate of Registration

Auditor Number: 175024

Alcumus ISOQAR Limited (an accredited body 0026) certifies that, having conducted an audit

for the scope of activities: The manufacturing (Extrusion, Circular Weaving, Cutting, Stitching, and Baling) of Flexible Intermediate Bulk Containers (FIBC) / Jumbo Bags, and Fabric Rolls by using Polypropylene / Polyethylene for Packaging of Food and Non Food applications.

Field(s) of Audit: 05 - Flexible plastics

Exclusion from scope: None

at **Supertex Woven Industries**  
Plot No. : 160, Mahatma Gandhi Udyog Nagar, C/o. Milan Décor Private Limited, Dabhel, Daman, 396210  
BRC Site Code: 3416884  
has achieved Grade: A

Meets the requirements set out in the  
**BRC GLOBAL STANDARD FOR PACKAGING and PACKAGING MATERIALS**  
Issue 5: July 2015  
and has been found to meet its requirements for Category: High Hygiene Risk

Audit Programme: Announced  
Date of audit: 19-20 November 2019  
Certificate issue date: 23 December 2019  
Re-Audit due date: from 22 October to 19 November 2019  
Certificate expiry date: 31 December 2020  
Certificate number: 18390-BPS-001

Authorised by:  
Steve Stubbley, Technical Director  
(on behalf of Alcumus ISOQAR)

Visit [www.brcglobalstandards.com](http://www.brcglobalstandards.com) to validate certificate authenticity  
If you would like to feedback comments on the BRC Global Standard or the audit process directly to BRC, please contact [enquiries@brcglobalstandards.com](mailto:enquiries@brcglobalstandards.com), or call the TELL BRC hotline +44 (0)20 7717 5959.

Alcumus ISOQAR Limited, Alcumus Certifications, Cobra Court, 1 Blackmore Road, Streetford, Manchester M52 0QY.  
T: 0161 865 3699 F: 0161 865 3685 E: [isoqar@alcumusgroup.com](mailto:isoqar@alcumusgroup.com) W: [www.alcumusgroup.com/isoqar](http://www.alcumusgroup.com/isoqar)  
This certificate is the property of Alcumus ISOQAR and must be returned on request.

**QEC**  
CERTIFICATION

### Quality Management System Certificate of Approval

This is to certify that the QMS of

**Supertex Woven Industries**  
168/ 179/ 180, Dabhel Industrial Co-Operative Society Ltd.,  
Village Dabhel, DAMAN, 396210, India

Has been assessed and found to meet the requirements of

**ISO 9001:2015**

This certificate is valid for the following scope of operations:  
**Manufacturing & Marketing of plastic products used for general purpose.**

Authorised by RN Cooke  
Chief Executive

Date of Certificate Issue: 11 September 2019  
Certificate Valid Until: 08 September 2020  
Recertification audit before 08 August 2020. Certified since 09 September 2014.  
This certificate is property of QEC Certification and remains valid subject to satisfactory annual Surveillance audits.

SN Registrars (Holdings) Limited Certificate Number: QEC 25377086/17/Q  
Registration House, 22b Church Street,  
Rushden, Northamptonshire,  
Tel: +44 (0) 1933 383261  
Email: [info@qec.co.uk](mailto:info@qec.co.uk)  
Web: [www.qec.co.uk](http://www.qec.co.uk)  
Company number: 07659067

For precise and updated information concerning the present certificate visit at [www.qeccert.com](http://www.qeccert.com)

**QEC**  
CERTIFICATION

### Environmental Management System Certificate of Approval

This is to certify that the EMS of

**Supertex Woven Industries**  
168/ 179/ 180, Dabhel Industrial Co-Operative Society Ltd.,  
Village Dabhel, DAMAN, 396210, India

Has been assessed and found to meet the requirements of

**ISO 14001:2015**

This certificate is valid for the following scope of operations:  
**To Design, Develop & Manufacture of Flexible Intermediate Bulk Containers (FIBC) & Related Polypropylene Woven Products Meant for Food Grade Applications**

Authorised by RN Cooke  
Chief Executive

Date of Certificate Issue: 02 May 2019  
Certificate Valid Until: 01 May 2020  
Recertification audit before 02 April 2021. Certified since 02 May 2018.  
This certificate is the property of SN Registrars (Holdings) Limited and remains valid subject to satisfactory annual Surveillance audits.

SN Registrars (Holdings) Limited Certificate Number: QEC 84205076/71/E  
Registration House, 22b Church Street,  
Rushden, Northamptonshire,  
Tel: +44 (0) 1933 383261  
Email: [info@qec.co.uk](mailto:info@qec.co.uk)  
Web: [www.qec.co.uk](http://www.qec.co.uk)  
Company number: 07659067

For precise and updated information concerning the present certificate visit at [www.qeccert.com](http://www.qeccert.com)

**CERTIFICATE**

This is to Certify that the  
**Food Safety Management System**  
of

**Supertex Woven Industries**  
Factory : 168/ 179/ 180, Dabhel Industrial Co-Operative Society Ltd.,  
Village Dabhel, Daman 396210, India

has been independently assessed and is compliant  
with the requirement of

**ISO 22000:2005**

The Certificate is applicable to the following product or services range :  
**TO DESIGN, DEVELOP & MANUFACTURE FLEXIBLE INTERMEDIATE BULK CONTAINERS (FIBC) & RELATED POLYPROPYLENE WOVEN PRODUCTS MEANT FOR FOOD GRADE APPLICATION**  
Category Code # 1 -  
:: Certificate No :: IN70351D

Date of initial registration 15 May 2015  
Date of this Certificate 28 February 2019  
Surveillance audit on or before 14 May 2020  
Recertification Due / Certificate expiry 14 May 2021

Director

For verification and updated information concerning the present certificate visit at [www.ismpcert.com](http://www.ismpcert.com)  
This Certificate is the property of IAS Certifications Limited and shall be returned immediately when demanded.

IAS Certifications Limited  
25 Park View, Huddersfield, West Yorkshire, HD2 1QZ  
Phone: +44 (0)1484 505054  
Email: [info@iascert.com](mailto:info@iascert.com)  
Web: [www.iascert.com](http://www.iascert.com)  
Company No: 04499997



## Fully Equipped Lab

Weather-O-Meter by Q-SUN and QUV accelerated weathering tester are the most recommended equipment, it is considered an essence of the FIBC lab which ensures testing of all inputs of FIBC for strength as per ISO standard 21898 from stitching threads to webbing to fabric.



Tensile Testing Machine for all inputs used in FIBC with load bearing capacity upto 5000 N (500Kg).



## Fully Equipped Lab

Our lab is well equipped with all the latest modern testing equipments. We conduct regular periodic tests as per ISO 21898 standard.



### List of Equipments:-

1. Weather-O-Meter (QUV)
2. Tensile Testing Machine
3. Ash Content Testing Machine
4. Weighing Scale & Thickness Gauge
5. Rig/Load Testing Machine

The Rig/load testing machine is well calibrated and can load test bags up to 2.5 meter with a maximum load capacity of 20 tons . We conduct regular load test of every lot produced.





## Product Details

FIBC (Flexible Intermediate Bulk container) Polypropylene based ready to use industrial containers are capable of carrying product loads ranging from 500 kgs to 2000 kgs. Advantages are it is flexible, easy to store, fill, stock and discharge. It is widely used in Construction, Agricultural, Chemicals, Cement, Food & Pharmaceutical industries etc... FIBC is UV stabilized moisture free, eco-friendly and most cost effective among all available bulk packaging options.

FIBC is available with four loops for easy forklift handling, having spouts at top & bottom for easy fill & discharge, in standard constructions of U-panel, 4-panel, circular/ tubular and form stable/ baffle bags/bags with Liner FIBC may be coated or uncoated, with or without liner, printed, UN certified, standard White or any other colours as per requirements. We also manufactured Type C & Type D bags.

CIRCULAR BAG



FOUR PANEL BAG



U-PANEL BAG



SINGLE LOOP BAG



DOUBLE LOOP BAG

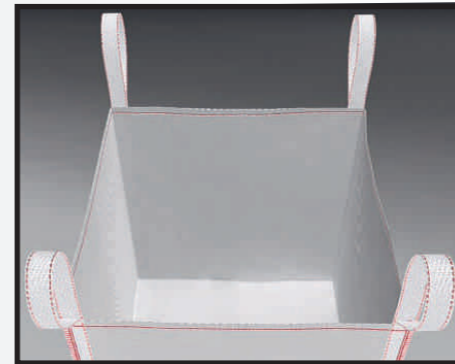
## Product Details

### □ Fill/Top Spouts

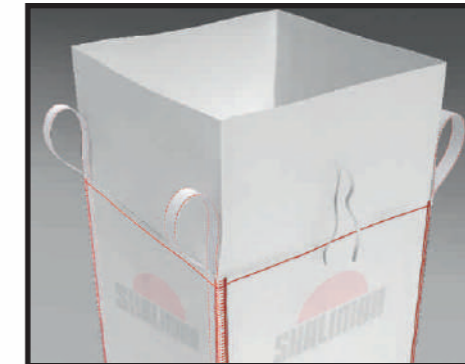
SIMPLE FILL SPOUT



CONICAL TOP



OPEN TOP



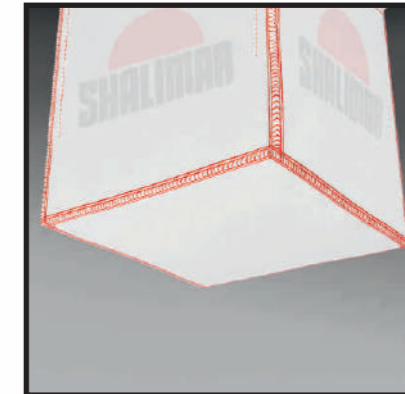
DUFFLE SKIRT TOP

### □ Discharge/Bottom Spouts

SIMPLE DISCHARGE SPOUT



CLOSED BOTTOM



IRIS ROSETTA CLOSURE





# SHALIMAR<sup>®</sup>

## *JUMBO BAGS/FIBC*



**SHALIMAR GROUP**

401, TRADE WORLD, B-WING, KAMALA MILLS COMP., LOWER PAREL, MUMBAI - 400 013. INDIA

Email: [mail@shalimarpack.com](mailto:mail@shalimarpack.com) Website: [www.shalimargroupindia.com](http://www.shalimargroupindia.com)